Taisho see sustainability as an imperative part of our corporate activities and actions on environmental issues have been set and monitored for years. We pledge to care for the environment and biodiversity in all corporate activities from product R&D, manufacturing, disposal, distribution, and sales. As part of the GSCF Charter for Environmentally Sustainable Self-Care, we pledge to:

**Reduce environmental impact by packaging**
- Consider to apply **eco-friendly packaging** material
- Seek opportunities to **simplify packaging**
- Promote to **recycle** flawed materials

**Manage Pharmaceuticals in the Environment**
- Establish an internal rule for disposing pharmaceuticals, including APIs and reagents for research and manufacturing, and comply with it
- Select APIs which have a high risk for the environment and monitor the leakage amount

**Improve efficiency in energy use**
- **Monitor energy consumption rate and improve it** through reengineering manufacturing process and equipment
- Upgrade to **high-efficiency** equipment

**Promoting eco-friendly logistics operations**
- Promote modal shift, use trucks with increased load capacity, and improve fuel efficiency